# Techs Outer shells





techs.es

Santanderina is a leading European textile group, with 10 production plants in Spain and fully vertically integrated spinning, weaving, dyeing, printing and finishing operations.

We operate completely traceable production and quality systems, certified to ISO 9001 and ISO 14001.

We manufacture a wide array of fabrics for different industries, with quality and sustainability as our key drivers.

Techs, Textil Santanderina's department for technical fabrics in the work and safetywear market, has a long experience in the development of high-end, inherently FR fabrics that are applied in multiple industries worldwide.

Constant development in close partnership with clients, end-users and fibre manufacturers gives us the possibility to introduce innovations that keep workers safe for example in the oil & gas industry, utility companies, foundries etc.



SANTANDERINA GROUP

### Techs Outer shells ARAMIDBLENDS<sup>4</sup>



### Outer shell fabrics for fire fighter intervention suits

A fireman's intervention suit is built up out of three layers, the outer shell, the moisture barrier and the thermal barrier. The outer shell is the first line of defence, and protects not only the person, but also ensures that the two inner layers remain intact and can perform their function in the compound. This means that the outer fabric must be tough and durable, and must not melt or ignite even under the most strenuous and dangerous circumstances.

At Techs we have put our experience in the development of inherent FR fabrics to work, together with the input from clients and end users, so as to come up with a series of outer shell fabrics that guarantee safety, protection and comfort for fire fighters when it is most needed. Inherently flame resistant Optimum thermal protection Breathable structure Lightweight Comfort and flexibility Excellent abrasion resistance UV Stability Colour fastness High durability

### Techs Outer shells

### Techsforce

53% **Technora** 45% **Teijinconex** 2% Antistatic Fiber

#### REF. 8485

Techsforce is a classic outer shell in twill construction. The blend with a majority of para-aramid combined with a weight of 240 g/m<sup>2</sup> makes for a very sturdy and robust outer shell with great mechanical properties. Not only is it used as an outer shell fabric for intervention suits, it is also applied as reinforcement for the knee-area in other types of fire fighting garments such as those used in rescue operations or wild land fire fighting; proof enough that it can take some heavy use. Techsforce is available in Navy and Black and is a guaranteed value for money choice!

#### **Color range**



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	MECHANICAL CHARACTERISTICS	METHOD	VALUE
	Tensile strength in Warp (N)	UNE-EN ISO 13934-1	3400
	Tensile strength in Weft (N)	UNE-EN ISO 13934-1	2700
12	Residual Tensile strength in Warp (N)	UNE-EN ISO 13934-1	3400
	Residual Tensile strength in Weft (N)	UNE-EN ISO 13934-1	2500
14	Tear strength in Warp (N)	UNE-EN ISO 13937-2	420
	Tear strength in Weft (N)	UNE-EN ISO 13937-2	290
	Abrasion (cycles)	UNE-EN ISO 12947-2	>50.000 @ 12 kPa

OTHER PARAMETERS	METHOD	VALUE
Warp shrinkage (%)	ISO 15797	< -3
1	5 X 75 °C	
Weft shrinkage (%)	ISO 15797	< -3
	5 X 75 °C	
Heat resistance	ISO 17493	PASS
Resistance to wetting	EN 24920	5
Resistance to penetration by liquid	EN ISO 6530	>80%
Light fastness	Dope dyed fiber	-



### Techs Outer shells



### **Techsforce Gold**

50% Technora

#### 48% Teijinconex

### 2% Antistatic Fiber

#### REF. 8556

Techsforce Gold is also based upon blend in which the para-aramid fibre prevails. In this case though we have added paraaramid filament yarn in the weft thereby increasing mechanical strength another notch, while being able to bring the weight down to a comfortable 220 g/m<sup>2</sup>. The special broken twill construction not only gives the fabric a very nice look and feel with the filament yarn shimmering through, it also ensures outstanding performance when exposed to heat- and flame, showing no signs of heat-fatigue. With our special repellent finish the Techsforce Gold makes sure that fire fighters are well protected from spills of liquid chemicals. Techsforce Gold is avaliable in colours Gold and Black.

#### **Color range**



76965 GOLD

9345 BLACK GOLD

1	MECHANICAL CHARACTERISTICS	METHOD	VALUE	
	Tensile strength in Warp (N)	UNE-EN ISO 13934-1	3500	
	Tensile strength in Weft (N)	UNE-EN ISO 13934-1	3000	
	Residual Tensile strength in Warp (N)	UNE-EN ISO 13934-1	3400	
	Residual Tensile strength in Weft (N)	UNE-EN ISO 13934-1	2700	
	Tear strength in Warp (N)	UNE-EN ISO 13937-2	340	
	Tear strength in Weft (N)	UNE-EN ISO 13937-2	180	
	Abrasion (cycles)	UNE-EN ISO 12947-2	>50.000 @ 12 kPa	

OTHER PARAMETERS	METHOD	VALUE
Warp shrinkage (%)	ISO 15797	< -3
	5 X 75 °C	
Weft shrinkage (%)	ISO 15797	< -3
All and a second	5 X 75 °C	1
Heat resistance	ISO 17493	PASS
Resistance to wetting	EN 24920	5
Resistance to penetration by liquid	EN ISO 6530	>80%
Light fastness	Dope dyed fiber	

### **Techs Outer shells ARAMID**BLENDS<sup>4</sup>

### **Panther**

### 65% Teijinconex

33% Twaron

### 2% Antistatic Fiber

#### REF. 15003

Panther is a recently developed 215 g/m<sup>2</sup> outer shell fabric that offers guaranteed protection and good mechanical properties at a very affordable price-point. With its micro-ripstop in a blend of meta-aramid with a grid of para-aramid, it is a very flexible and breathable fabric whilst offering optimum protection. It is available in four standard colour ways and can be made to order in a variety of others. The fabric is made in producer-dyed fibers, so colour fastness both to light and to laundering is very high.

### **Color range**





76965 GOLD





45346 DARK NAVY



324	MECHANICAL CHARACTERISTICS	METHOD	VALUE
2	Tensile strength in Warp (N)	UNE-EN ISO 13934-1	1900
	Tensile strength in Weft (N)	UNE-EN ISO 13934-1	1800
	Residual Tensile strength in Warp (N)	UNE-EN ISO 13934-1	1700
The second	Residual Tensile strength in Weft (N)	UNE-EN ISO 13934-1	1600
	Tear strength in Warp (N)	UNE-EN ISO 13937-2	580
P 1 who	Tear strength in Weft (N)	UNE-EN ISO 13937-2	600
	Abrasion (cycles)	UNE-EN ISO 12947-2	>50.000 @ 12 kPa
	OTHER PARAMETERS	METHOD	VALUE
X X X X X X X	Warp shrinkage (%)	ISO 15797	< -3
A March		5 X 75 °C	

Warp shrinkage (%)	ISO 15797	< -3
	5 X 75 °C	
Weft shrinkage (%)	ISO 15797	< -3
	5 X 75 °C	
Heat resistance	ISO 17493	PASS
Resistance to wetting	EN 24920	4
Resistance to penetration by liquid	EN ISO 6530	>80%
Light fastness	Dope dyed fiber	



### Techs Outer shells ARAMIDBLENDS<sup>4</sup>



### Jackal

- 55% **Teijinconex** 5% **Twaron** 38% Viscose FR 2% Antistatic Fiber

### REF. 8627

Jackal fabric is the most versatile and multi-application outer shell in Tech's range. It is a 220 g/m<sup>2</sup> ripstop material, that is not only certified to EN469 for use in intervention suit outer shells, it is at the same time suitable and certified for wildland fire fighting garments, or rescue garments. Besides aramid fibre for mechanical strength, Jackal incorporates a proportion of Lenzing FR fibre which gives it a very comfortable touch and great moisture management characteristics. There is a broad colour variety available and the use of producer-dyed aramids ensures excellent colour performance.

### **Color range**





77114 GOLD





83762 MIDNIGHT

43109 NAVY BLUE

MECHANICAL CHARACTERISTICS	METHOD	VALUE
Tensile strength in Warp (N)	UNE-EN ISO 13934-1	1000
Tensile strength in Weft (N)	UNE-EN ISO 13934-1	700
Residual Tensile strength in Warp (N)	UNE-EN ISO 13934-1	920
Residual Tensile strength in Weft (N)	UNE-EN ISO 13934-1	650
Tear strength in Warp (N)	UNE-EN ISO 13937-2	72
Tear strength in Weft (N)	UNE-EN ISO 13937-2	58
Abrasion (cycles)	UNE-EN ISO 12947-2	>50.000 @ 12 kPa

OTHER PARAMETERS	METHOD	VALUE
Warp shrinkage (%)	ISO 15797	< -3
	5 X 75 °C	
Weft shrinkage (%)	ISO 15797	< -3
and the second second	5 X 75 °C	
Heat resistance	ISO 17493	PASS
Resistance to wetting	EN 24920	5
Resistance to penetration by liquid	EN ISO 6530	>80%
Light fastness	C. C	High fastness dyeing

## Techs<sup>®</sup> is much more

Techs<sup>®</sup> has developed a wide range of advanced fabrics with technical features and multifunctional properties for all kind of professional wear. Discover them at our web page.



### Twaron<sup>®</sup> Technora<sup>®</sup> Teijinconex<sup>®</sup>

Aramids by Teijin

### **Advanced fabrics by textil santanderina**



TEXTIL SANTANDERINA, SA Avda Textil Santanderina, s/n 39500 Cabezón de la Sal Cantabria SPAIN Tel. (34) 942 70 01 25 marketingferbere

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